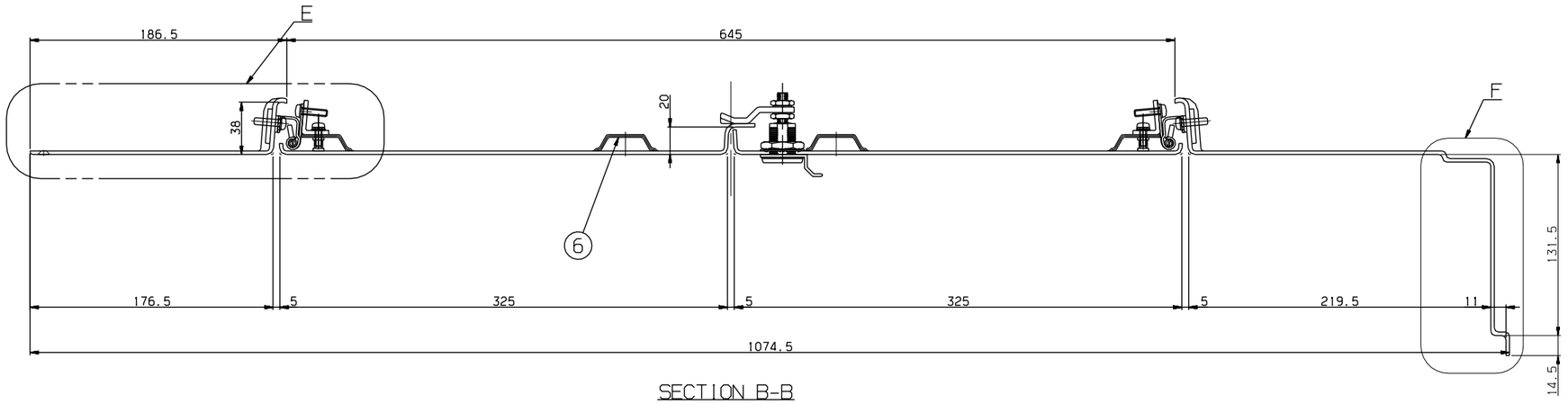
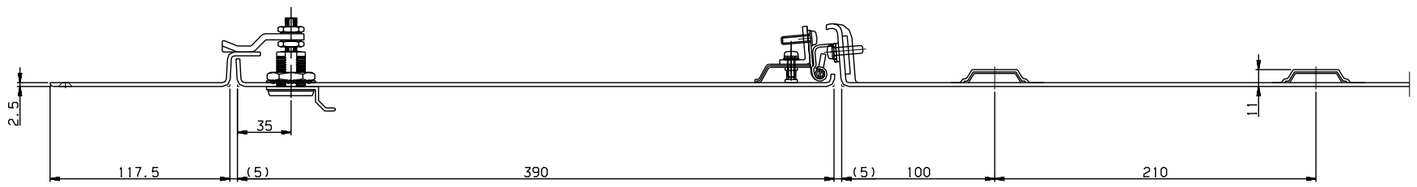
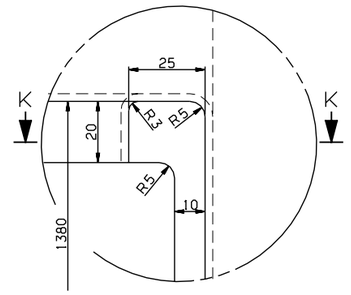
SPECIFICATION APPLIED



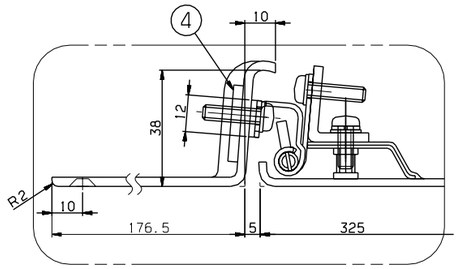
SECTION B-B
SCALE=1/2



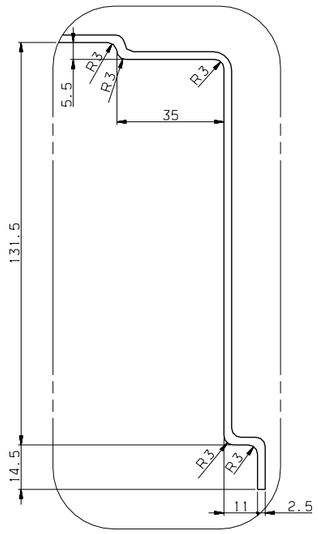
SECTION G-G
SCALE=1/2



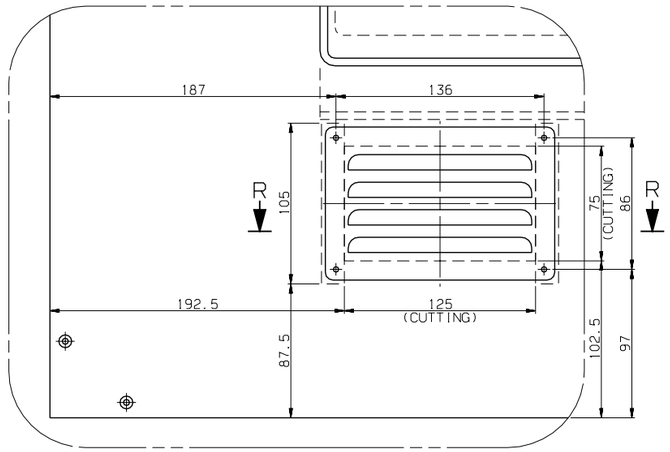
DETAIL J
SCALE 1/1



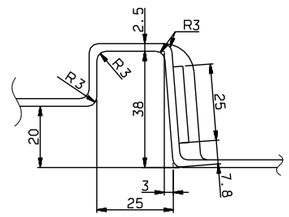
DETAIL E
SCALE=1/1



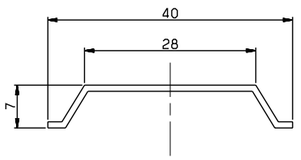
DETAIL F
SCALE=1/1



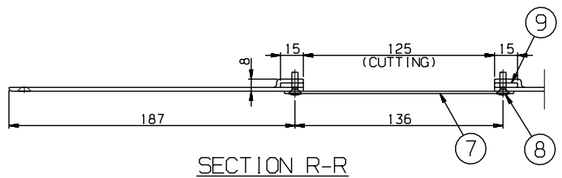
DETAIL P
SCALE 1/2



SECTION K-K
SCALE 1/1



DETAIL #7
SCALE=2/1



SECTION R-R
SCALE 1/2

NOTE
1. THIS PART SHALL BE MASS-PRODUCED AFTER SAMPLE'S APPROVAL.
2. PART 2 SHALL BE SEALED ON THE PART 1, AFTER INSTALLATION.
3. A SURFACE COLOR SHALL BE RAL7047.
4. PART 3 SHALL BE SEALED WITH PART 1 AFTER INSTALLATION.

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	검증 V.T	비고 REMARKS
9	RFP50008AN0-009	TAP,SEAT	SUS304	2		T2.5X105X15
8	RS60609-098S	SCREW,O.H	SUS304	4		M4X14
7	RFP50024AN0	GRILLE	ASSY	1		
6	RFP50008AN0-006	STIFFENER	A1050P	2		T1
5	RFP50008AN0-005	DUAL_LOCK,FASTENER	ASSY	3		3M SJ-3551,L=100(DUAL TAPE)
4	RFP50008AN0-004	TAP,SEAT	SS400	7		T3.2X25X130
3	RFP50019AN0	COVER,INSPECTION	ASSY	1		
2	RFP50011AN0	COVER,INSPECTION	ASSY	1		
1	RFP50008AN0-001	PANEL	~~FRP ASSY~~	1		T2.5

승인 APP	H.G.RYU 2008.10.15	재질 MAT'L	명칭 TITLE	PARTITION,PANEL,TYPE A(2/2)	
검도 CHK	H.S.KIM 2008.10.15	중량 G.W			
설계 DGN	Y.D.KIM 2008.10.10	일반공차 MC WD CT: B B B	도면 번호 DRG. NO	RFP50008AN0	Ver. 00 / Rev. -B
제도 DRG	S.H.SONG 2008.10.10	SIZE A1	MS	SCALE 1/5 ㎜ SHEET 2 of 2	

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
BX1	2009.07.15	CHANGED MATERIAL.	3D5101-U081	Y.D.KIM	H.S.KIM	H.G.RYU
AX12	2009.01.13	ADDED NO 6,7.CHANGED SHARP,GRILLE	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

일반공차 GENERAL TOLERANCE			
절삭부 MACHINING (±)			
등급 GRADE	A	B	C
~ 6	0.05	0.1	0.2
~ 30	0.1	0.2	0.5
~ 120	0.15	0.3	0.8
~ 315	0.2	0.5	1.2
~ 1000	0.3	0.8	2.0
~ 2000	0.5	1.2	3.0
~ 4000	0.8	2.0	4.0
용접부 WELDING (±)			
~ 2000	-	6.0	8.0
~ 4000	-	5.0	7.0
~ 8000	-	4.0	6.0
~ 12000	-	3.0	5.0
~ 16000	0.5	1.2	3.0
~ 20000	0.5	1.5	3.0
주조부 CASTING (±)			
등급 GRADE	A	B	C
~ 100	1	1	1.5
~ 200	1.5	2	3
~ 400	2	3	4
~ 800	3	4	5
~ 1600	4	5	7
~ 3150	-	-	7
프레스 PRESS			
~ 3	0.5	1	
~ 6	1	1.5	
~ 10	1	1.5	
~ 30	2	3	
~ 40	2	4	

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3D5101 / RFP- / 년-PRJT / 설리본솔 / CATIA